

AMS-221ENSS3020/Polo-shirts Placket Device

Computer-controlled Cycle Machine with Input Function (Polo-shirts Placket Device (Hidden Placket for Men))



■ Increased Productivity

The machine carries out a series of placket setting processes at 21 sec/pcs. It achieves 4.7 times as productive as general-purpose machines.

◆ Comparison of process time and productivity

Attach placket process (Hidden Placket for Men)	General-purpose machine		AMS-221ENSS3020/ Polo-shirts Placket Device	
Mark front placket position	11sec	OT	LINE: 0982 0	
Sew front placket	29sec	-		
Topstitch under placket	15sec	99sec	21sec	
Cut placket center	27sec			
Mark placket position	17sec			
Daily Production	242pcs		1,143pcs	

** Condition: Hours of work: 8 hours, Allowance rate: 20%

Process time
21 sec/pcs

Daily production 4.7 times

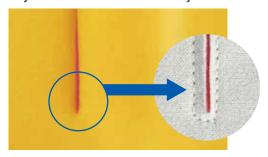


This device is able to place a placket on garment body while the machine is still engaged in the sewing of the current placket. This means higher productivity can be achieved simply with one machine.

■ Stable Quality

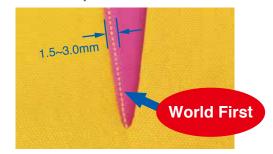
Decreased Dimple-shaped depression

The machine can sew V-shape stitch, and Dimple-shaped depression by automatic is fewer than by manual work.



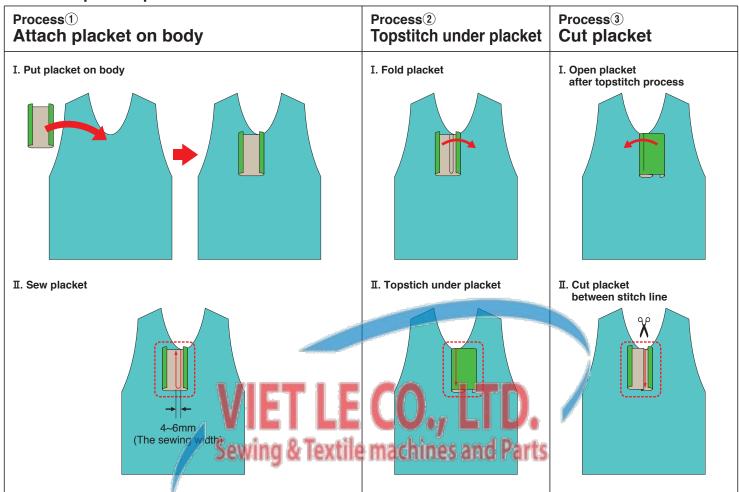
● The machine can sew topstitch under placket

Topstitch is produced at the place 1.5mm to 3.0mm from the edge of the under placket.



■ This document shows how to make placket (hidden placket for men) by polo-shirts placket device.

Polo-shirt placket process of this machine.



OPTION

Polo-shirts Placket Device (Hidden Placket for Men): No.72005200

SPECIFICATIONS HOTLINE: 0982 085 899

Model name	AMS-221ENSS3020/Polo-shirts Placket Device
Sewing area (hidden placket for men)	X: 4~6mm × Y: 180mm
Placket cloth size	90~130mm (W) × 200mm (L)
Max. sewing speed	2,500 sti/min
Application	Medium-weight
Needle (Recommendation)	DP×17(#9~#11)
Thread	#60~#50

^{*&}quot;sti/min" stands for "Stitches per Minute."







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* Specifications and appearance are subject to change without prior notice for improvement. * Read the instruction manual before putting the machine into service to ensure safety.

* This catalogue prints with environment-friendly soyink on recycle paper.